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http://autos.groups.yahoo.com/group/1937and1938Buicks/ or WWW.1937and1938Buicks.com

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It the mission and goal of 1937 and 1938 Buicks Club is to provide information, helpful hints, advice, directions and reference information for the repair, maintenance, authentic restoration and knowledge development in regards to 1937 and 1938 Buick's. Content is offered as informational only.

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1569 WABASH AVENUE, SPRINGFIELD, ILLINOIS 62704 August 21,1982

Dear Members.

First of all I would like to explain why I have been unable to get issue #7 off the ground on time. I recently completed my 1937 after two years of work. I in haste, tried to get it ready to show at the Nationals and failed. Anyway, trying to get it ready took a lot of extra hours (until 3 A.M.) and still wasn't ready for the Nationals or the Regionals at Indy. The car was completed and shown at Marshalltown Iowa last week-end and I'm proud to say won it's First Trophy. I won my first Junior A.A.C.A. award so now I will be showing at Hershey in October to try for my Senior award. Anyway..as you all know this takes a lot of extra work and I'm sorry for the delays, but we will be on schedule from now on. Not only is this issue now ready, but #8 is also ready to go to the printer. You will be getting #8 around the first of September depending on your mailing rate (First Class or Bulk).

I would like to take this time to congragulate two of our members on their win at the Nationals. Gerard Landry #263 won First Place and Tony Romero #172 won Second. CONGRAGULATIONS.....TWO FINE COUPES. Tony is going to send me pictures of both cars

and I will run them in the next issue.

The Nationals was a very nice meet and I wish all of you could have attended, but I know thats impossible. I met several of our members and enjoyed the meet very much. The camera I took would not work when I got there so if any of you have some pictures please send them to me for publication. I will return them afterwards.

As to my plea for "Directors". I had two people volunteer their services. The new directors are Dug Waggoner #10. Dug will be in charge of all Art Work for the Club. The second will be Paul Brennan #71 who will be our Technical Director. Dug and Paul have been very helpful from the start in getting this Club started. We owe them both a great deal. HOW ABOUT SOME HELP FROM SOME OF THE OTHER MEMBERS......Do you think we could have a National Meet of our own and if so..Where and when? Maybe we could all stay at Dugs House on the West Coast???

I talked with Ray Kuehn about the Sill Plate offer and he is happy to say he has had 18 orders from our Club. Thanks Guys... Thats what it takes to get discount deals set up and working. I also spoke with Hundley Acuff about his Runningboard Covers and he too is getting orders from Club Members. Remember if we don't support these people

they will stop making our parts and we will all be hurting in the end.

While at the Nationals I spoke with Paul Cusano #52 and he told me of a new product which is being made by one of our Advertisers. Lynn Steel Co. is now making the Choke Cable Cover for 37/38's. This is the rubber cover that protects the choke cable. If you have ever tried to find one or make one you will appreciate the fact that you can

now buy one. The cost is \$10.00 and they are perfect.

Also at the Regional Meet at Indy I met Curt Schlueter #95 and he has a perfect Trunk Mat for a 6 wheeler that we can use for a pattern. I already have a perfect pattern for the 5 wheeler and I am going to try to make one mat from both patterns and you will be able to trim the outer edge's to fit. It will match the Front Mat I am making now. We should be ready for delivery this winter sometime. Sorry, but nothing in the works for Coupes at this time. This mat will fit all 37/38 Sedans only.

I have noticed a dramatic drop in mail the last two months. I hope that you all are just busy with summer activity like myself and not lost interest in the club...Try

to sit down and write me.

Thanks for your Support.

P.S. TUNE UP PAGES COURTESY OF .. RICHARD BARBEE #42.

Dave







BUICK CLUB

1569 WABASH AVENUE, SPRINGFIELD, ILLINOIS 62704

BUTCK CLUB RULES & REGULATIONS Effective 6-1-82

A INDIVIDUAL MEMBERSHIPS

You must be the proud owner of any model 37/38 Buick or in the pursuit of ...

You must understand that the sole purpose of this Club is to preserve and to maintain these fine cars.

You must understand that for this club to survive, you must participate in some form during the course of your membership in order for you to remain in the club. If the bulk of our members "read" only, we can not survive.....

You must understand this club is based on it's membership being "hobbiest" and you are to treat each other in this vain.

All Advertising to Individual Members is "Free" limited only by space available

The Editor reserves the right to reject any and all memberships that are found to be engaging in un-ethical practices.

Any member that is selling parts as a sole means of making a living will be required to pay commercial rates for their advertising.

B NON MEMBER ADVERTISING

Non Member Advertising will be allowed on a Free Basis. This will only be allowed in the "PARTS FOR SALE" and "CARS FOR SALE" sections.....

C COMMERCIAL VENDORS

Commercial Vendors may join our club.

It is not required for Vendors to join our club in order to advertise, but if they do join they will receive all issues in order to keep abrest with our activities.

The Editor reserves the right to reject any Vendors application that is found to practice un-ethical practices in our sport.

A Free issue will be sent to any Vendor Advertising in a current issue.

D COMMERCIAL ADVERTISING RATES

One Full Page...\$35.00 One Half Page..\$20.00 One Ouarter Page..\$10.00

E DUES AND POSTAGE

Membership runs from Feb 1 thru Jan 31 of each year...Annual Dues \$20.00 (Bulk Mail) First Class Mail \$6.50 extra per year. Overseas Members, Air Mail, \$45.00 per year. Canada, First Class Only, \$26.00 per year. August thru Jan... price



CARS FOR SALE

1937 Buick Roadmaster Series 81 in the process of professional restoration...
New Paint (Original Dark Blue) New Tires and Brakes. Car has Dual Sidemounts and runs great.
Car is 99% complete with Factory Radio and Heater. Asking Price...\$7,500.00....

Robert McLaughlin #78 428 W. Fern Ave. Redlands, CA 92373 714-792-5355

1937 40C Convertable Phaeton...Generally Complete with Dual Sidemounts. Running and driving condition. Rust out in left rocker. All Floors, including trunk, are solid. Only minor body work needed on left front door and right rear door. Has title... This car is an easy restoration project and is worth \$20,000 when done. This model is one of the most sought after Buicks made. I am reducing the price on this car for the last time....\$8,500.00 Lee Hopkins #13 Box 746 Ennis, MT. 59729-0746 Phone 406-682-4670 5:30 to 10:00 P.M. Week Days and all day on week-ends.....





1937 Buick Century Two Door Sedan...Dual Sidemounts, New Cloth Interior, New Wood Graining all new Rubber Products, New Bengal Brown Lacquer Paint, All New Plastic, including Steering Wheel. New Radiator, Brakes, Shocks, Clutch etc. Car is a fast, reliable Century ready to go or show. Selling to help finish restoration of my 1938 Century four door fast back sedan. Selling for less than my costs in this car....\$9.800.00

W.B. Pipkin 2516 62ed S.E. Salem, OR 97301 Phone 503-363-4712 Member #76



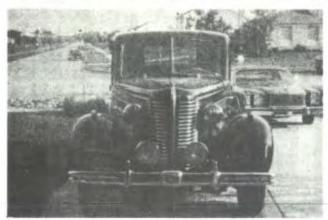


CARS FOR SALI

1938 CENTURY CONVERTABLE COUPE... Authentic to the last nut and bolt....95 Point Show Restoration. Have all records since car was new. Dual Sidemounts, Tripps, Denmans, Carot Beige with Red Wheels. Price is \$28,500.00

Dick Osgood #146 1265 Golden Way Los Altos, CA 94022 415-968-1781

RARE CAR... 1938 90L Custom Body..Jump Seats, Division Window. This Car was formerly owned by Mayor LaGuardia of New York City. Nice Straight 25,000 mile car. \$12,500.00



Ray Lawson #16 251 Nottingham Troy, MI 48098 313-879-7327

1937 Buick 40C.. This car is overall very nice. Excellent driver and very solid Car. Color is dark brown with white top. Asking price is \$21,000.00



Hank Bates #326 215 Washington Street Sherborn, MASS 01770 617-655-0732

1937 Series 46C Rumbleseat Convertable Coupe. Restored two years ago..Complete Frame off. Excellent example of a Show or Go Car...Sidemounts, Radio, Heater with defroster, White Walls, Tripp Lights. Car is detailed down to the last items. Botticelli Blue Acrylic Lacquer with Tan Interior. Price is \$19,000.00

Tom Jones #228 2941 Old Wharf Road Suffolk. Virginia 23435 804-484-5232



A MEMBER SUPPORTED

ATIONAL BUICK CLUB

CARS FOR SALE

1938 Buick Opera Coupe..98% Restored. Interior only part yet to be done. Engine is rebuilt. Radio, All Chrome, New Steering Wheel, Heater, New Woodgraining, New Tires New Fuel Pump, Rebuilt (Factory) Carb, N.O.R.S. Generator, New Regulator, New Glass, New Chrome on Bumpers and Guards and also has Center Bumper Emblem. Car has Fog Lights and Spot Light. New Exhaust and an extra Transmission, Head and many more parts. Asking \$4,400.00, But will bargain or trade...

Dennis Huber #110 219 Pebble Ck Summerville,S.C. 29483 803-873-3303

1938 Buick Century Trunk Back Sedan. Asking price reduced. Car has Dual Sidemounts and is in excellent condition. Best of Show Trophy to it's credit. All Complete; excellent rubber with Wide Whites. 56,000 miles. Have over \$8,300.00 invested and will sell for substantially less as I need the space. Car is driven regularly and will drive anywhere. Serious Parties may call Collect to; 314-237-3190 or write to...

Robert W. Kroening #17 Rt 4Box 196 New Haven, MO. 63068 S.A.S.E.

CAR WANTED.....

1937 BUICK MODEL 64 IN RESTORABLE CONDITION....HELP ME FIND THIS CAR....PLEASE!



LEE HOPKINS #13 Box 746 ENNIS, MT. 597-290746 406-682-4670

DO YOU HAVE A CAR FOR SALE??????
YOU COULD HAVE PLACED A FREE AD HERE.....



A MEMBER SUPPORTED NATIONAL BUICK

KIN FOR SA

Partial List Of N.O.S. Buick Parts

#1510643 Temp Gauge 38 \$45.00 #18652217 Headlight Switch \$16.00 #1118315 Voltage Reg \$35.00 #1394875 Rad Hose \$7.50 #1303682 Rad Hose \$7.50 #1917857 Starter Armature \$28.00 1116046 Dist. Vac Control \$12.00 #1304521 Sleeve, Trans 283rd \$20.00 #1284124 Gear 1st&Rev Slide \$22.50 #1396406-07 REL Axle Shafts \$25.00 ea. #1302132 U Joint CT \$30.00 #1314778 Tie Rod R/S \$9.50 #1332267 Tie Rod L/S \$9.50 #262159 Brg. Mast Jacket \$5.00 #263278 Shaft, Pitman Stgr. \$18.00 #920912 Door, Tail Light 37 \$14.00 #1116775 Horn Relay 36 up. \$7.50 #1393661 Push Rod, Engine \$3.50 ea. #1305539 Shaft, Oil Pump \$12.00 #1305543 Gear, Oil Pump \$8.00 #1500388 Amp Meter, 38 \$20.00 #920892 Lens, Tail37 \$12.50 #921799 Lens, Tail 38 \$14.00 #1295996 Sleeve, Trans Slider 2-3 \$20

I have more parts, but will take some digging. Send S.A.S.E. With needs. Add 10% for Shipping

John Hutchins 9417 North Rich Road Alma. MI 48801 517-463-1512

1937-40 Series; One pair of Rear Fenders, No Rust. \$50 ea. plus shipping

1937-80 Series; One Pair of Front Fenders, (non-welled) No Rust, \$75 ea. plus Shipping. Hasbrouck Heights, N.J. 07604

Robert McLaughlin #78 428 W. Fern Ave. Redlands, Ca. 92373 714-792-5355

1937 Roadmaster..ROUGH..... I recently purchased a complete Car to part out. Please send a S.A.S.E. with your wants. Pat Dakin #18 150 Commerce Park Dr Dayton, OH 45404 513-845-3011

FIVE PARTS CARS....IMPOSSIBLE TO LIST ALL PARTS SEND A S.A.S.E. FOR PROMPT REPLY ALL PARTS REASONABLE Tony Romero #176 48 Pine Street Bondsville, MASS 01009 413-283-7271

37 Radio, Complete, not Working \$125.00 37 Banjo Steering Wheel, Plastic Bad \$50 37 Century Hood, Good & Comp. \$100 37 80890 Nose Skeleton \$75 37 Inside Windshield Frame (60 ser)??\$20 37 Sidemount Covers Complete, Gd Con. \$325 37-38 Lugs for sidemount locks \$7 ea.

37-38 REPRODUCTION SIDEMOUNT EMBLEMS... If enough interest is shown... Projected costs is \$35 ea or \$60 pr. If interested please write;

Jack Corliss #279 P.O. Box 4391 Downey, CA 90241 213-861-5783

Buick Literature 1938;

Engineering Information for Factory (Not Bound)\$15.00 1938 Buick Radio Manual for Centerline and Centerline Dual Radio....\$8.00 1938 Buick Parts Substitution List, - Great for Swap Meets.....\$2.00

ALL THREE FOR \$22.50 Post Paid

Paul Cusano #52 266 Passaic Ave. 201-288-1519

37/38 Forty Series Used Parts.... All Four Doors, Gd Cond \$40 ea. All Four Fenders Fair Cond. Non Well \$40 ea. Many other Parts too numerious to mention. S.A.S.E. Please.... I will trade or sell

Ralph Watt #99 133 W. Park Ave. Wheaton, Ill 60187 312-653-4907

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PARTS FOR SALE

37/38 Buick Parts;
New Master Cyl 37-60 ser \$25
V/Good Trunk Hindges 40-60 ser \$20
Spark Plug Cover, 40 ser \$20
38 Tail Light Lens \$10
37 Trunk Light Lens \$8
Rebuilt Fuel Pump 60-80-90 Ser. \$25
Rebuilt Water Pump 60-80-90 \$25
37 Full Color Catalog \$65
37, July Buick Magazine \$15
37, Aug Buick Magazine \$15
Used Sidemount Face Plates 80-90 \$20 ea.
Shipping Extra.. Please send S.A.S.E. in case item has been sold.

William Bob Pipkin #76 2516 62ed Ave S.E. Salem, OR 97301

37/38 Parts

38 Hood, rusty \$20 38 doors off 4-dr 40 ser. for parts 37 Headlight Buckets (No Guts) \$10 ea. 37 Marvel Carb & Choke \$150 CDB-1 37 Marvel Carb & Choke \$75 Mod. BD Rebuilt 37 Choke Delco \$35 16" Restored Wheel Trim Rings (2) \$25ea. 37 Hubcaps Restored (4) \$150 set N.O.R.S. Flying Lady Hood Ornament \$35 38 Grills, Pitted \$50 37 Heater & Defroster Motor \$35 37838 Intake & Exhaust \$40 38 Value Cover \$10 38 Head, V/G Cond 40 ser \$50 38 Short Block Complete \$100 (40) 37 Short Block, 2 bad rods \$75(60) 37 Century Rear End \$100 Many more small parts ..

Dave Lewis #237 1569 Wabash Ave. Springfield, Ill 62704 217-546-2600

The following parts were listed in another issue and I received very few inquiries. I think people thought that the prices were so cheap they must be junk. Not True.... I am selling the parts I don't need in order to help my fellow restores, so if you need any parts, let me know and if you don't like what I send you, I will give you a full refund, with no Ouestions asked

a full refund, with no Questions asked.. Next Column for list of parts.....

(From last Column)

1-38 Bumper Grd. nds chrm \$2 1-38 M60 Radio Spkr Grill, nice \$8 1-38 Park Light, comp., restorable \$4 1-38 park light, no glass \$4 1-37 park light, No guts \$4 Sug 2-38 trunk lid emblems, need chrm.\$2 1-38 rear seat back. ash tray plastic good, but rusty metal, chrm gd.\$2 4-38 ashtrays (Dash) rusty, but restorable,\$1 2-38 door handled, short stem, pitted \$1ea. 6- 38 Battery Hold Downs N.O.R.S. \$12ea. - \$20 6-38 Battery Base to Frame, N.O.R.S. \$12 6-38 40 ser Exhaust valves \$5.50 ea. 8-38 40 ser Intake valves \$5.50 ea. 8 38 40 ser pistons N.O.R.S. \$60 set 37-38 Clutch & Brake Pedal Pads \$5 ea. 37-38 Gas Pedals N.O.R.S. All Models \$5 1-38 40 ser Intake Man. \$10 1-38 Ser 40 L/R fender, Used, Minor Problems 1-38 Hood Orn, Pitted Bad \$5 2-38 Starters, Used, Cond. ? \$7 1-38 Generator, Cond. ?? \$7 1-38 Head Complete, Need Rebuilt. \$20 1-38 Trans, Looks Good \$65 1-38 Bellhousing \$10 1-38 Crankshaft No Wear, Some Rust\$25 8-38 Rods, new nickel, still in boxes \$15ea. 1-38 fender support arm \$5 1-38 coupe trunk support arm complete, extra spring \$10 4-38 horns, cond. unknown \$5 ea. 1-38 carb linkage \$2 38 N.O.S. Fuel Pump \$15 1-38 Trunk Lid Comp. Sml Dent 8 pits \$8

1-38 Grills, Need Re-chrome \$20 1-38 Door Handle, Long Stem \$5 .w/lock 1-38 Trunk Handle \$5 1-38 Right Bumper Brkt. \$5 (rear) 1-38 Front Bumper Brkts \$5 ea. 1-38 Engine, Rad Hose Coupler \$2

Dennis Huber #110 219 Pebble CK Summerville, S.C. 29483 803-873-3303

> DENNIS HUBER LIST CONTINUED NEXT PAGE



PARTS FOR SALE

Dennis Huber List from previous page

1-38 60 ser dipstick \$5 1-38 Headlight conversion regulator W/Fuses. looks new but condition is unknown \$5 1-38 outside locking door handle \$3 2-38 Wiper Transmissions, Pitted \$3 1-38 Trico W/S Wiper, Needs ReBuilt\$3 1-38 Rear View Mirror, lite rust \$5 2-38 Clocks, Cond? \$3 1-38 Engine Fan Blade \$5 1-38 Heater, Double Fan, Rusty \$15 1- Southwind Heater, Good \$20 5200 1-38 40-60 Nose Cone, Sm Dents \$15 1-38 oil pan & bolts \$10 40 ser 1-38 ser 60 rear spring \$5 1 38 60 ser oil bath air cleaner 519 1-38 60 ser New \$20.. Clutch 38- 40 push rods \$1 ea. 38 40 ser trans dust cover \$10 1-38 40-60 Nose Chrome, Some Dents \$10

1-38 40 or 60 all ext. chrm. \$30 set

1-38 60 all int. frames and dash \$25

will woodgrain all for \$325.00

Write or Call, I will put aside for you if you need more details. I do not want you to buy what you don't really need. If you receive a part you don't want,-Return it for a full refund, no questions asked. (less shipping) These prices are VERY LOW, but not because it's junk... Please add 15% for shipping costs.

Dennis Huber #110 219 Pebble CK Summerville, S.C. 29483 803-873-3303

38/38 Parts;

37-60 Sidemount Fenders, Inserts & All Mounting Hardware. Rusted in wells \$700.00 pr.
37- Parking Lights (No Lens), Rusted \$35 pr.
37-60 Opera Seats & Hardware Comp. \$200
37-60 Runningboards (Worn) \$75 pr.
37-60 Transmission \$200
37-60 Rear End \$150
37-60 Coupe Trunk Supports \$10 ea.

NEXT COLUMN....

(From last Column)
37-60 Coupe Tail Light & Licience Support
Complete \$40
37-60 15" Wheels \$15 ea.
37-60 Coupe Chrome Moldings \$10 ea.
37-60 Rear Bumper, Rusty \$40
37 Bumper Guards, Rusty \$8 ea.
38 Front Bumper, Rusty \$40
37 Radio \$125
37 Glove Box & Clock \$35

Al McMichael 424 Temple Ct. Woodbury Heights, N.J. 08096 609-845-1631

37/38 Buick Parts;
37 Hood Ornament, Needs Chrm \$20
37-60 Sidemount Fenders, Exc. Cond,
Complete with all hardware & Covers,
\$1200.00 Plus Shipping.
37 Century Hood \$100
37 40-60 Nose Section \$50
37 L/R Grills \$30
37 40-60 4-dr. Moldings \$15-\$25 ea.
37 Frt. Fdr. Braces \$15 ea.
37 Slant Back Stop Light Ass., Nice Lens \$37 Radio Grill \$15, Needs Chrome
37 Park Light Chrm Frames \$20 ea.
37 Coupe Conv. Left Tail Light Assembly No Stantion \$35

No Stantion \$35 37 40-60 Tail Light Assembly, Right \$25 37-38 40 ser. Spark Plug Cover \$30

37-38 40-60 ser. N.O.S. Head Gaskets, Low

High Compression \$20 ea.

38 Special S/M Fenders with Tire Mounting hardware. Right Excellent. Left needs worl Pair for \$600.00

38 40-60 rear fenders \$50 ea.

38 Fender Braces-Front \$15 ea. 38 16" wheel. 40 series \$25

38 Century 15" Wheels, set of 5 \$40 ea.

38 Clocks, \$25 ea.

38 Park Lights (No Lens) \$75 set 38 Radio Grill, Needs Chrome \$15 38 Hubcaps, a few dings \$30 ea.

Lee Hopkins #13
Ennis, MT 59729-0746
406-682-4670
5:30 to 10:00 P.M.
Mountain Standard Time..
All Day on Week-ends.....



A MEMBER SUPPORTED NATIONAL BUICK

RTS FOR SALE

37/38 Parts;

37 Trunk Lid-41 Ser (Sandblasted)\$50

37 Front Doors 41 ser. (Sandblasted) \$75set

37 Trunk Lid Hold Open \$5

37/38 Frt. Wing Vents (Gd Cond)\$35 set

38 Grill Emblem \$15

38 Runningboard Molding (40) \$25

38 Runningboard Brkts.40-60 \$25 set

38 Frt. Bumper 40-60 \$40

38 Rear Bumper 40-60 \$40

38 Rear Gravel Guard 40-60 \$10

38 Gas Tank 40-60 \$30

38 Brake & Clutch Pedal Ass. \$25

38 Lic Plate Light & Cover \$5

38 Lic. Plate Brkt., rear \$10

38 Rear Bumper Arms 40-60 \$20 set

38 Dome Lens \$5

38 Coupe Trunk Hold Open Arms \$20 set

38 41 Trunk Hold open arm \$10

38 Hood Hold Open Arms \$5 set

38 Cigar Lighter \$5

38 Ash Receivers \$10 set

38 Heater \$20

38 Map Light Cover lens (60) \$20

38-60 Nose Section \$45

38 Hood Sides 60-80 \$55 set

38 60 Hood & Hindge \$100

All Plus Shipping

David Bylsma #117 1724 Green Meadow Ct. Severn, MD 21144 301-551-3189

EDITORS NOTE.....

This is all of the "PARTS FOR SALE" Ads that were mailed in this month. If you would please inventory your garages and mail your Ads in I will publish them There are a lot of Parts out there if you would all take the time and effort to help eachother. And if you want your Ads repeated I need to know.....

COME ON GUYS.....

WE NEED PARTS LISTINGS.....

37 Grill, Rt. Side, Cracked \$40

37 Grill, Left \$60

37-38 Trunk Hindges;

I-N.O.R.S. (Correct ones) \$50 pr.

1-Very Good Used\$30 pr.

37 Radio Grills \$15

37 Fender Lights;

1 - Exc. Pr. Complete \$75 pr.

1 - Lights, less chrome \$20 ea.

37 Tail Lights Complete \$40 pr.

37-38 40 series doors, hoods and front and rear fenders. S.A.S.E. ONLY FOR REPLY

37-38 Pair of Sidemount Covers 40-60 ser.

Very Good To Exc. & Chrome (80 ser)

All for \$150

37 Heater, cracked in hindge \$35

37-38 Glove Box Doors \$10

37-38 Clocks \$10 to \$25

38 Center Dash Chrome, Very Gd. \$30 38 Hood Orn. Fair Re-Chrome \$15

37-38 Outside Door Handles, Re-Chromed,

Very Good to Exc. \$30 ea.

38 Trunk Emblem, Re-chromed \$30

38 Center Bumper Guard, Re-Chrome, Exc. \$50

38 Taillight Chrome Covers 4-pr. \$30

37-38 Mirrors \$5 ea.

N.O.S. Sunvisor Brackets \$15 pr.

37 Fuel Tank, Very Good \$75

37-38 Radiator, Very Good \$65

Stainless for Doors, Lights, Etc.

All Above. . Plus Shipping ... S.A.S.E. ONLY FOR REPLY. I had many requests last month for parts. I can not answer any mail without a S.A.S.E.

Don Gust #43 Rt. 1, Box 161 Beecher. Ill. 60401 312-946-2856



PARTS WANTED

1938 Buick. Need the Following; Oil Pressure Gauge Amps Gauge Rear Licience Frame Assembly (Coupe)

Ted Gigler #8 1355 Grove Street San Francisco, CA 94117 415-567-6363

1938 60 Series Buick; Windshield Wiper Switch Jack Double Action Fuel Pump Bumper Guards Radio Chrome behind plastic knobs

Al McMichael #318 424 Temple Ct. Woodbury Hts, N.J. 08096 609-845-1631

1937 40 Series; Center Accessory Bumper Guard

Rich Borgquist #93 607 21st St Sacramento, CA 95814 916-442-7171

1938 40 Series; Need Complete Glove Box Locking Parts

Larry McCune #308 4332 Parkview Dr. Lakewood, CA 90712 213-420-1249

1937 90 Series;
One Sidemount Tread Cover only
Inside Windshield Garnish Molding
Front Fender Brace (Under Park Light)
Pair of Glass Park Light Lens
N.O.S. Muffler & Tailpipe
AA-2 Stromberg Complete
Nice Pair of "Limited" Name Plates for Sides
of Hood.

Jack Corliss #279 P.O. Box 4391 Downey, CA 90241 213-861-5783 1938 40 Series; Sleeve; Transmission Second & Third Sliding, Part # 1304521, N.O.S. or N.O.R.S. Ring & Pinion 3.923:1 Part #1394388 Speedometer Gear #1304218 (20 Teeth) All Parts must be as new.....

Col Hinxman#282 21 Bancroft St. Kelvin Grove Brisbane Australia 4059

1938 90L;
I need a VERY GOOD set of Hood Side
Louvers that are not rusty. They are
the same on all series, except for the
name tag which I don't need. Please I
need a nice pair....

Ray Lawson #16 251 Nottingham Troy, MI 48098 313-879-7327

1938 46S;

Park Light Chrome (2)
Hub Caps
Door Moldings (40") outside Stainless (2)
All Internal Parts for Doors
Metric Speedometer (Kilometers)
Back Rests for Jump Seats
8-Rods #1336056
2-Rear Brake Drums
Swap 37 Horn Ring for 38
Two Vent Window Cranks & Plastic

J.A. Haggland #299 P.O. Box 118 Maitland 7405 Cape R.S. Africa

PLEASE HELP!

1937 80 or 90 Series; Front Bumper N.O.S. or Mint Only... Windshield Wiper Transmissions N.O.S. or Mint Chrome only. Trico # 76696-C

Robert McLaughlin #78 428 W. Fern Ave. Redlands, CA 92373 714-792-5355



PARTS WANTED

NATIONAL BUICK CLUB

HELP!

NEED HELP IN LOCATING BOTH VENT FRAMES FOR MY 1937 BUICK 40C CONVERTABLE.....

GROUP NUMBER 10.656

PART NUMBER 4075426 RIGHT SIDE

PART NUMBER 4075427 LEFT SIDE

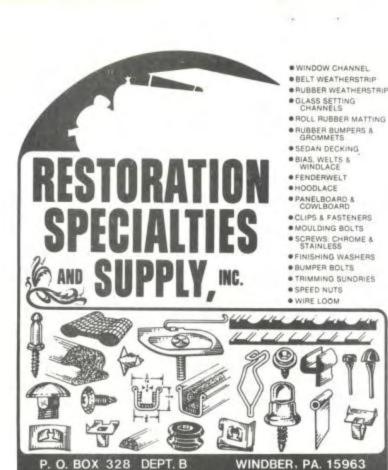
CAN ANYONE PLEASE HELP.....

CONTACT.....

RALPH WATT # 99 133 WEST PARK AVENUE WHEATON, ILLINOIS 60187 312-653-4907

I HAVE MANY PARTS TO TRADE ALSO ...

PARTS WANTED



PHONE 814 269-3304 (900-500) 814 467-9282 (OTHER POUR



A MEMBER SUPPORTED NATIONAL BUICK CLUB

Support Our

Illustrated Catalog \$2.00

THERE WERE A LOT OF RUBBER PARTS USED ON YOUR VINTAGE AUTO, AND BY NOW MOST OF THEM ARE PROBABLY HARD, CRACKED, FADED, AND DETERIORATED. THAT'S WHERE WE COME IN. WE MANUFACTURE THOUSANDS OF HARD TO FIND PREMIUM QUALITY RUBBER REPRODUCTIONS FOR ALMOST EVERY MAKE. WE ARE SURE TO HAVE ALL OR SOME OF THE RUBBER PARTS YOU ARE LOOKING FOR TO COMPLETE AND DETAIL YOUR RESTORATION. PLEASE WRITE FOR OUR NEW AND BIGGER CATALOG #17, AND WE'LL RUSH IT TO YOU BY FIRST CLASS MAIL. Wholesale information on request.



EST. 1974

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BUICK, CADILLAC, CORD, CHEVROLET,

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LIN, GMC, GRAHAM, HORCH, HUDSON, HUP.

MOBILE, JAGUAR, KAI-SER-FRAZER, LINCOLN,

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PACKARD, PIERCE, PLY-MOUTH, PONTIAC, POR-

WILLYS, PLUS OTHERS

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Floor Mats STATE S

COLOR: BROWN AS ORIGINAL

PLUS SHIPPING

SATISFACTION GUARANTEED EXACT FIT FOR ALL 40-60 SER. 1937 and 1938

80-90 SERIES FIT WITH COWL PAD MODIFICATION



DAVE LEWIS 1569 WABASH AVENUE SPRINGFIELD, ILLINOIS 62704 217-546-2600 DAYS ONLY

VISA



Roadmaster is the name/

THESE are the statistics: Its bonnet houses 141 readywilling-and-able horsepower,

Its swift wheels can spurt you from ten to sixty in 18 seconds flat.

From a ten-m.p.h. start at the bottom, it will swoop you over an eleven per cent hill with an easy forty-four at the top.

But the *smoothness* of its panther-like gait is something statistics can't picture; the heart-warming *satisfaction* in its eyewink answer to your treadle foot is something you can only *feel*.

The point is that it's boss of any road, with its DYNAFLASH engine to set the thrilling pace and its TORQUE-FREE SPRINGING to make smoothies out of rough spots.

We wish you'd try it — just to see if you can name its rival within a thousand dollars of its price.

The Buick shown is the ROADMASTER touring sedan, delivering at Flint, Mich., at \$1645, complete with standard equipment. Fenderwells, white sidewall tires and special accessories extra. There are 4 ROADMASTER models ranging in price from \$1645 to \$1983, and 3 LIMITED models from \$2176 to \$2453 delivered complete at Flint, State and local taxes if any and transportation extra





02JN82 File: 290

Mr. Dave Lewis, Editor National Buick Car Club 1569 Wabash Springfield, Illinois 62704

Dear Mr. Lewis:

Thank you for returning a copy of the agreement between you and Buick permitting you to market 1937-38 replica floor mats containing both Buick and Fisher Body logos. I do not wish to inspect any samples but they must reflect good quality in your show cars. Relative to your request for information on the 1937-41 Series, I only have the following information available:

Attachment #1 - 1936 & 37 Production figures Attachment #2 - 1938 & 39 Production figures Attachment #3 - 1937 Production colors Attachment #4 - 1937 Registration data

Buick's records do not show the cost or quantity of the sidemount option but preliminary production information indicates that the option was on approximately 12.8% of the total production. If additional information is required, it could be requested from the:

Sloan Museum 1221 E. Kearsley Flint, MI 48503

Buick has donated most of their old records to this museum.

I appreciated the copy of your Buick Newsletter and if I ever get to Springfield, Illinois, I will drop in to see your show car. I graduated from the University of Illinois, Champaign - Urbana, so I am familiar with the territory.

Best of Luck,

W. E. McCarthy

Product Assurace

WEM:1mt Attachments (4)

ACTUAL PRODUCTION RECORD

ATTACHMENT #1

193	36		19;	37	
Model	Quantity	1/8	<u>Model</u>	Quantity	1/8
41	77007	67.98	40C	1689	1.10
46S	10912	9.63	41	82440	53.8
46C	1488	1.31	44	9330	6.10
468	2476	2.19	46	13742	8.9
48	21241	18.75	46C	2265	1.4
410	150	.14	46S	5059	3.3
TOTAL	113274	71.75	47	22312	14.5
LOTING	227~14	12017	48	15936	10.4
61	17806	72.89	410	257	.1
56C	717	2.93	TOTAL	153030	74.1
66S	2079	8.51	IOIM	2),0)0	14.4
68	3762	15.40	60C	410	1.2
610 -	66	.27	61	20679	61.6
TOTAL	24430	15.47	64	1117	3.3
IOIAD	24450	17041	66C	787	2.3
30C	1064	6.62	66S	2840	8.4
31	14985	93.30	67	4750	14.1
810	12	.08	68	√ 2874	8.5
TOTAL	16061	10.17	610	69	.2
IUIAL	TOOGI	10.11	TOTAL	33526	16.2
90	1590	38.68	TOTAL	22720	10.2
90L	709	17.25	80C	1040	6.4
91	1787	43.47	81	14637	90.7
900	25	.60	81F	452	2.8
TOTAL	4111	2.61	810	8	.0
			TOTAL	16137	7.8
TOTAL DOMESTIC	157876				
			90	1592	43.0
EXPORT	10720		90L	720	19.4
			91	1229	33.2
GRAND TOTAL	168596		91F	156	4.2
			900	2	.0
			TOTAL	3699	1.7
			TOTAL DOMESTIC	206392	
			EXPORT	13954	
			GRAND TOTAL	220346	



Note - Assembly Plant production included as part of domestic total.

Linden-April, 1937, thru Aug. '37 - 8723 S. G. -Oct., 1936, thru Aug. '37 - 20069

ACTUAL PRODUCTION RECORD

ATTACHMENT #2

19	38		1	939	
Model	Quantity	_%_	Model	Quantity	%
40C	776	.59	41	109213	65.50
41	79510	60.56	41C	724	.43
44	5943	4.53	46	14582	8.76
46	11337	8.63	46C	4569	2.74
46C	2473	1.88	465	10043	6.02
468	5381	4.10	48	27218	16.32
47	11265	8.58	410	395	.23
48	14153	10.78	TOTAL	166744	84.31
410	455	.35	101112	100144	04.71
TOTAL	131293	83.88	61	18462	78.61
101110	2)24/)	0).00	61C	249	1.06
60C	208	1.14	66C	790	
61	12364	68.03	66S		3.36
66C	642		68	3408	14.51
66S		3.53		521	2.22
67	1991	10.96	610	55	.24
	1515	8.34	TOTAL	23485	11.87
68	1380	7.59			
610		.41	80C	3	.05
TOTAL	18173	11.61	81	5460	89.52
	10.00	4.00	81C	311	5.10
800	350	6.28	SIF	303	4.97
81	4505	80.85	87	20 /	.33
81F	247	4.43	810	2	.03
87	466	8.36	TOTAL	6099	3.08
810	4	.08			
TOTAL	5572	3.56	90	650	44.74
			90L	423	29.11
90	644	43.08	91	378	26.01
90L	410	27.42	900	2	.14
91	437	29.23	TOTAL	1453	-74
91F	_	_		-100	
900	4	.27	TOTAL DOMESTIC	197781	
TOTAL	1495	.95	20112 20122120	271102	
			EXPORT	10478	
TOTAL DOMESTIC	156533		GRAND TOTAL	208259	
EXPORT	12156		Linden Plant	44561	
GRAND TOTAL	168689		Southgate "	15044	
Linden Plant	23572				
Southgate "	14976				

NOTE - Assembly Plant production included as part of domestic total.

REGISTRATION DATA FOR 1937 MODEL BUICKE (Approximate Weights Subject to Change) Revised October 14, 1936

Trunk Back 5 122 8 3 3 2 2 4 1 8 8 8 9 6 16 x 6 5 5 5 5 5 5 5 5 5	Model M	Model Style Series Special	_	Pass.	Base	Cy1.	Bore & Stroke	Stroke	Diep.	8,A.E.H.P.	Sire	. E.	Weight**	Price
# Dr. Sedan - Inggage Camp. 5 # Dr. Sedan - Irwak Back # Dr. Sedan - Irwak	37-400 Co	Dr. Sedan	- Inggage Comp.	nın	123	œ =	3 3/32" x	# 1/8#	248.0	30.63	ME		3519	\$1145.00
Date: Occape Occars. Planet. Diagongo Occap Occars. Planet. Diagongo Occap Occars. Occape Occape	36-44 2		- Inggage Comp.	1										810.
Donry. Couge - Rumble Seath to the true Seath - the true Seath - the Seath - true S	- 60	ď.		cv	×	E								765.00
99t. Coupe - Opers Sests	37-M60 00	Course	- Rumble Seat	4	1									905
Series Century Section Trunk Back Section Se	37-468 Br	Oume	- Obera Seats	A	2									885
24 224 224 226 2126 27/16" x h 5/16" 320.2 37.81 -15 x 7.00 224 225	37-87 b		- Incomes Com.									7	\$500	845.
Series) Century Series) Century Conv. Phast Inggage Comp. the Dr. Sedan - Trunk Back Conv. Coups - Sedan - Luggage Comp. E. Dr. Sedan - Luggage Comp. E. Dr. Sedan - Trunk Back Conv. Phast Trunk Back E. Dr. Sedan - Trunk Back Trunk Back E. Dr. Sedan - Trunk Back Tru	37-bB 2		- Trunk Back	1 80								2.4		835.
Series) Century Conv. Phast Inggage Comp. 5 126 8 3 7/16" x h 5/16" 320.2 37.81 -15 x 7.00 - E Dr. Sedam - Trunk Back S Dr. Sedam - Inggage Comp. 5 - E Dr. Sedam - Trunk Back F Dr. Sedam - Tru	37-410 CB						•					,224	5092	365.00
Donry, Pheart, - Inggage Comp. 5 126 8 3 7/16" x 4 5/16" 320.2 37.81 -15 x 7.00 + Dr. Bedan - Trunk Back 5 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		ries) Centu	B											
Dr. Bedan - Trunk Back 5 2 2 2 2 2 2 2 2 2		uv. Phast.	- Inggage Comp.	'n	156	80	3 7/16" x	# 5/16"	380.2	37.81	H	. 0		1545.00
Part Beclan Laggage Comp. 5 8 8 8 8 8 8 8 8 8		٠.	- Trunk Beck	n		1								1060,00
Comys - Rumble Seat			- IMAGORGE COMD.	2										1000,00
### Dr. Sedan - Luggage Comp. 5 " " " " " " " " " " " " " " " " " "		my. Coups	- Rumble Seat	4										1095.00
Dr. Bedan - Inggage Comp. 5 1 1 1 1 1 1 1 1 1		t. Coupe		4										1015.
Series Resident - Trunk Back 5		Dr. Sedan	- Inggage Comp.	*										1035.00
Series Roadmaster		Dr. Sedan		n		z	•							1025.00
Series Roadmaster Conv. Phast Trunk Back 6 131 8 37/16" 320.2 37.81 16 x 7.00 31		alseas	* .											765.00
Comv. Pisset Trunk Back 6 131 8 37/16" x k 3/16" 320.2 37.81 16 x 7.00 .31 Chassis Series Idmited Baries Idmited b Dr. Sedan - Trunk Back 6 8 138 8 37/16" x k 5/16" 320.2 37.81 16 x 7.50 4/8 Liscusins - Trunk Back 6 8 .		eries Road	mester											
# Dr. Sedan - Trunk Back 6 " "	-37-800 · Co	my. Pisset.	- Trunk Back	9	131	8	3 7/16" x	4 5/16"		37.81	16 x 7.0			1365.
Chassis Chassis Series Idmited Idm	37-81 4	Dr. Sedan	- Trunk Back	9									4131	1275.00
Series Limited	37-81-7		Bedan-	9								(2)	4216	1395.00
Series) Limited Dr. Sedan - Trunk Back Limousine - Trunk Back Dr. Sedan - Trunk Back Dr. Seriel Ember - All Series 2000kg7	37-810 CB	o etseen												900.00
Dr. Sedan - Trunk Back 8 138 8 37/16" x 4 5/16" 320.2 37.81	8	eries) Lin												
Limousing - Trunk Back 8		8	- Trunk Beok.	8	138	00		"31/5 #		37.81	36 x 7.5			1895.00
Chassis Serial England Serial Englan	H		- Trunk Back	8										1995.00
Chassis Chassis		9	- Trunk Beok	9							E	XXX		1725.
Chassis	#37-91-F &	Dr. Formal	Seden-Trunk Back									47	4541	1895
Starting Serial Number - All Series 2000ko7	37-910 CE	alsan	1								•	4		1045.00
Starting Motor Bumber - to Series t-2166225, 60 Series 6-3176225, 80 Series 8-3176225, 90 Series 9-3176225,	Starting Starting M	Serial Rumbes	or - All Series 2	999949	- 10	Serie	6-317622	5. 80 3e	ries 8-3	176225, 90	Series 9-	317622		
r Locations.	Motor and	Serial Bum	ber Locations.											
Motor Number stamped on raised bome on right side of orankonse below push rod cover at rear. Sartal Number stamped on plats attached to wight frame side red under front fender behind wheel.	Motor Fum	ber stamped	on raised bose o	an rig	ht side	Of of	rankcase br	elow pus	h rod oc	der behind	wheel.			

Equipment 165

200

Equipment 40 Series - 100 60 Series - 111 80 Series - 11

**Michela 80C, 90, 90L, 91 and 91F are available with 6 Wheels only Baiok Motor Company, Flist, Michigan

COMES.	COLOR - ALL SERIES	DUCO MINERAL	00108	DESC WESSELS DULIER BUNGSER	STREPS
500	Black	2422101	Black - Duz	IIII22906	Roi Ovey 813768
501	Chencellor Blue	2421267	Chenceller Blue	943805	Rol Grey Bly76
502	Coronary Green	24251252	Coronary Oreen	943390	Roi Grey 813766
503	Sendringhes Maroon	24450721	The same of the sa		
50k	Buden. Blue	The state of the s	Sendringhee Maroos	822192	Ro1 Grey 81376
		20251567	Suden Blue	823444	Bo1 Grey 813760
505	Wellington Grey	20251576	Wellington Grey	823491	Carteret Hed 932590
508	Samarra Belgo	20252304	Semarra Beign	825805	Carteret Red 932596
509	Bengal Brown	2026525	Bengal Brown	825802	Carteret Red 952596
511	Balsoral Oyeen	20251872	Balmoral Green	82-20072	Med. Cream 951005
512	Hampton Grey	20252687	Hampton Orey.	182-20205	Carteret Red 952590
TELEN CO	METRATICES	GARRISH MOGLDINGS	TRIM COMBINATIONS		GARRIDE MOULDINGS
W 47-44	-46-468-47-48		Charles and Calculation Control		
300	Bedford Cord - Tan	Brown	M 90 - 91	2	B1+++
		arous.	322 Bedford Cord -		Black
301	Mobair Fabrio - Taupe		323 Bedford Cord -		Mehogany or Grey
302	Leather - Black - Extra Cost		324 Broadcloth - 0		Black
303	Leather - Ten	-	325 Broadcloth - To	CONTRACTOR OF THE PARTY OF THE	Mahogany or Ovey
304	Leather - Orey		326 Leather - Black	k - Extra Cost	Black
305	Leather - Green "		327 Leather - Tan		Mahogany
306	Leather - Blue		328 Lesther - Orey		Black
307	Leather - Red		329 Leather - Gree		Black
1.00			330 Leather - Blue		Black
M 400 as	nd 46C		331 Leather - Red		Black
338	Cloth - Brown Movelty	Chrose			2/4/
343	Bedford Cord - Tan		N 913		
344	Leather - Black		322 Bedford Cord -	Gres	Black
346	Leether - Tan		323 Bedford Cord -		Hahogany
346	Leather - Orey		324 Broadcloth - 0		Black
347	Leather - Ores		The same the same to the same that the same		The second secon
348	Leather - Blue		325 Broadcloth - To		Mehogeby
349	Leather - Red		326 Leather - Black	k - Extra Cost	Black
349	Leather - Ned		327 Leather - Tan		Mehogeny
	400 00 00		328 Leather - Grey		Black
	-668-67-68		329 Leather - Green	1	Black
308	Bedford Cord - Grey	Brown	330 Leather - Blue		Black
309 ₹	Bedford Cord - Tan		331 Leather - Red		Black
310	Mohair Fabric - Taupe		Paragraph		
302 -	- Leather - Black - Extra Cost		M 90L		
303	Leather - Tan		332 Bedford Cord -	Orey	Black
504	Leather - Grey " "		333 Bedford Cord -		Mahomariy
305	Leather - Oreen " "		534 Broadcloth - 0		Black
306	Leather - Blue		335 Broadcloth - To		Mannesty
307	Leather - Red " "		336 Leather - Black		The second secon
	WATER TO BE WOUNDED		the state of the s	- AASTE COSC	Black
M 600 M	and 660		337 Leather - Tan		Mahogany
338			339 Leather - Grey		Black
	Cloth - Brown Wovelty	Chrome	340 Leather - Green		Black
350	Bedford Cord - Tan		341 Leather - Blue		Black
351	Bedford Cord - Orey		342 Leather - Red		Black
344	Leather - Black	, .			
345	Leather - Tan		TOPS FOR CONVERTIBLE MO:	DELS:	
346	Leather - Grey	1 .	Ten Teel		
347	Leather - Green		Blue Grey Teal		
348	Leather - Blue		Black Teal		
349	Leather - Red		For use on 400 - 460 - 1	500 N 660 - Bot	
м Вос			BUICK 1937 MODELS		
352	Bedford Cord - Tan	Chrone	400 - 4 Door Phaeton - 1	Plate Back	
353	Bedford Cord - Orey	*	41 - 4 Door Sedan - Trus		
354	Broadcloth - Tan	,	The second secon	CONTRACTOR OF THE PROPERTY OF	
355	Broadcloth - Grey	•	44 - 2 Door Sedan - Fla		
356	Leather - Black	-	46 - Business Coupe - T		
	The state of the s		46C - Convertible Coupe - Rushle Seat - Tire in Rear Compartment		
357	Leather - Tan		468 - Sport Coupe - Opera Seats - Tire in Rear Compartment		
358	Leather - Grey		47 - 4 Door Sedan - Plain Back		
359	Leather - Oreen		48 - 2 Door Sedan - Trunk Back		
360	Leather - Blue		410 - Chaests only		
361	Leather - Red		60C - 4 Door Phaeton - Flain Back		
			61 - A Door Sedan - Trunk Back		
M 81	1		64 - 2 Door Sedan - Flain Back		
311	Bedford Cord - Grey	Black			to Bear Crementeent
312	Bedford Cord - Tan	Mahogany or Grey	666 - Convertible Coupe - Rumble Seat - Tire in Rear Compartment 668 - Sport Coupe - Opera Seats - Tire in Rear Compartment		
313	and the state of t				ar volgar seetit.
	Broadcloth - Orey	Black	67 - 4 Door Sedan - Plan		
314	Broadcloth - Tan	Mahogany or Grey	68 - 2 Door Sedan - Trus	DK DBCK	
315	Mohair Fabric - Taupe	Mahogany or Grey	610 - Cheasts only		
316	Leather - Black - Extra Cost	Black	LITE VERIEN		
317	Leather - Tan	Mahogacy	BUICE 1937 MODELS		
318	Leather - Grey	Black	Boc - 4 Door Phwetgo - 5	Trunk Back	
319	Leather - Oreen " "	- Black	81 - 4 Door Sedan - Trus		
320	Leather - Blue " "	Black	81F - & Door Formal Sed		
321	Leather - Red " "	Black	810 - Chassis only		
		-	90 - 4 Door Sedan - 8 F	sasoner - Truck Back	
M 81F			90L - Limousine - 8 Pas		
311	Bedford Cord - Grey	Black			
		The second second second second second	91 - 4 Door Sedan - 6 P		
312	Bedford Cord - Tan	Mehogany # #//	917 - A Boor Formal Sed	m - 0 Fassunger - Tr	unk Beck
313	Broadcloth - Grey	Mack	900 - Chassis only		
314	Broadcloth - Tan	Mehogsny			
315	Mohair Fabric - Taupe	Hehogeny			
	Leather - Black - Extra Cost	Black			
316	Leather - Ten * *	Mshogany	BOTE - ALL	NODELA HAVE CIERONE NO	ULDING
	Printed Street, Control	The state of the s	100		
316	Leather - Orey " ".	Black			
316 317		Black Black			
316 317 318	Leather - Orey " "	The same of the sa	ATTA	CHMENT #3	



THANKS TO ... PHILLIP ELISSETCHE #44



"Number One Boy"

WHEREVER YOU MEET IT!

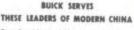
HERE'S a situation worth mention—here the East has met the West and found it very much to its liking!

In ancient China, where a true and faithful servant is both appreciated and respected, Buick plays the role of Number One Boy for transportation in many an honorable household.

In this great car Occidental dash and vigor mingle with Oriental suavity to serve the modern needs of China's moderns as they should

be served.

In fact, wherever you meet Buick, in China, South Africa, Europe, the Americas, it's Number One Boy of its field—a car that earns top place by ability and character.



The President of the National Government

The President of the Executive Yuan Ministers of the Navy and the Army

The Former President of the Executive Yuan

The Ministers of Finance, of Foreign Affairs and of Railways

The Vice-president, the Chief of Stoff and Two Members of the Military Council

The Commander of National Defense

The Governor of Fukien Province

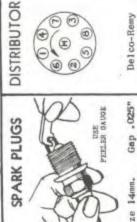
The Presidents of the Ministry of Examination Yuan, the Censory Yuan, and the Legislative Yuan



"It's Buck again!"

YOUR MONEY GOES FARTHER IN A GENERAL MOTORS CAR

Serial No. (see reverse side) *



No. 1110801 Gap .025"

Original Equipment Size 14mm.

Firing Order 1-6-2-5 For Caoler or Hotter Type Consult AC Heat Femge Chart " AC Type 46

Brecker-Arm Spring

Rotation - Counterclockwise (viewed from top of distributor Condenser - Part No. 1865972 Capacity - .18 to .25 Mids. Vacuum Control - No. 681-H (See Neverne Side) Se Breaker Contact Gap - .0125" to .0175" Adjustment - 44° (distributor)

000

No. 536-H Servicing Col. Delco-Resy

Use Timing Lamp - Breaker contacts to open for No. 1 cylinder when mark "ADV" on flywheel is opposite index line on flywheel housing. 40 Octane Selector - Pointer is set at middle of scale before timing to indicate the correct scale before timing to for the grade of gasoline being used. The correct position for any fuel is indicated if there is a very light "pring" between 10 and 20 miles per hour when accelerating in bigh gear with the throttle wide open Not On All Models)

No. 1871821 Koilster Reading Cam Angle-310

Cold

GNITION TIMING REPUBLICATION FACE OF Hot 38-56

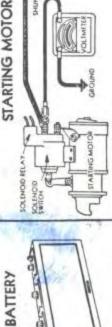
STARTING & LIGHTING

Automatic Advance - Full Automatic - 50

GENERATOR

AMMET ER

JUNESH LEAD



PAGE

21

DELCO - Type 17E-1

DELCO-REMY No. 734-Z

Location - Under hood Capacity - 115 Amp. Hour

Ground: Negative termiright side.

Controls - Salencia Switch No. 1542 50 Vacque Switch built in automatic choke control.50

Lock Torque (Stalled) -12 Ft. Lbs, 525 Arts.

Free Running Speed - SOUR R.P.M.

Carburetor Control Vacuum Switch - (see neverse Side) 5s

CARBURETION

PUMP LINK-

LIMING

CLEARANCE

VALVES



from bottom of level sight plug, at Idle Adjustment - Adjust to smooth running - one barrel at a time. OUT: To make rich. Idle at 7 to a M.P.H. 90 STROMEER; - Model AAV-1 A-18681 Type - Dual Downdraft (Jack with Standard Air Cleanor) (See Paveren Side) 8º time, OUT: To make rich. Idle at 7 to 8 ft. 8 Cold [dle Control - Thermostatically operated.

> Inlet Valves open 13° before top dead

JS. NEW FEB.ER STOCK FOR EACH JOB

Tappet Lash for tim-

center, 7*

Intake - .015* Exhaust - .015*

With

Engine Hot

ing: .015*

Fixed Jets -Main Netering Jet Size . Odd8" (Part No. P-19942) Pump Ny-Frae Jet. No. 65 Part No. F-233942) Pomp. By-Pass Jet. No. 62 (Part No. F-23395) Dron. By-Pass Jet

Accelerating Nump - Three holes in the throttle lever for adjustment. Set in center hole for normal driving, in hole on

below surface of float chamber which Fuel Level - 19/32"

IDLE ADJUSTMENT (TWO SCHEMES)

THERMOSTAT

(TWO)

Oil Pressure Gauge - AC No. Charge Indicator - AC No. 8 Speedometer - AC No. 1554141 Vacuum-Operated Devices: Motor

(closed models) No. SK-Z4-1 stributor Control - Delco-Remy

See Neverse 51de) 10s

anded Tire Pressure - 140 Muffler Back Pressure - 13*

Not -25 to 28 Amps. 8.0 Vol's at 4200 Cold-27 to 31 Amps. 8.0 Volts at 4000

3

Regulator Control See Reverse Side)

Rotation - Clockwise (viewing drive end) Regulation - Voltage Regulator R.P.M. of generator

Maximum Controlled Output:

3.37 Volts

5.0 Volts

65 Amps.

Drive - Overrunning Clutch Part No. 1843041

DELCO-REMY No. 1101052

REPATOR

These resultings taken at "emilial marked flat," on willtage regin-lator with terminal marked *F grounded as shown shows. Regulator No. 5807 6* Brush Spring Tension -22 to 25 ozs. (Main Brush), 16 to 20

(Third Brush)

& OIL SUPPLY

COOLING, FUEL

Thermostat — In cyl. head water outlet. Mer Thermostat — In cyl. head water outlet. Mer Temperature Gauge — AC No. 1510643 Crankcase — Capacity 5 Qts. refill (U.S.) Fuel Feed — Mechanical Pere. Actin (U.S.) cars 10e FACODO P

-Automatic Transmission Jos-Gasoline Gauge - AC Eash Unit No. Tank Unit No. Air Cleaner - AC Oll-Wetted *

Series 40

This information applies to the items of equipment on reverse side, which are marked as follows:

ADDITIONAL DATA



Briggs & Stratton

SERIES

BLANK (BUICK NO. 601268) (3UICK NO. 1291949)

STROMESERG - Model AAV-1 A-18601 (Used with Heavy Duty Air Cleaner) (Same as Stromberg-Model AAV-1 A-18681 Except: Main Metering Jet Size . O46" and Econ. By-

* Manifold Automatic Heat Control — To the ck thermostat tension, remove cotter pin and clamp suitable lever on front end of shaft. Using a 1r hose, chill the whole manifold assembly to approximately 70° F. Attach Springs calle to lever. Hold finger lightly against lever to detect movement when pulling. Scale reading should be: 5 to 6 oze. at 70° F. Attach scale 1-/2" from shaft at (A).

control.—The fuel volatility selector is provided to take care of variations in fuel volatility encountered in various brands of fuel. The adjustmontoniam is located on the cover place and adjustments can be made with hout disassembling control unit. The selector pointer for regular assoling is set one notes in from extreme low

(Type AF pint or over in 1 minute.

(U.S. Meas.) 11 * Radiator Flow - 31-1/4 Gals, per Min. at 60 M.P.H.

* Muffler Back Pressure - 3 lbs, per square inch taken at exhaust pipe flange at To be fully open at 175° F. 12 * Thermostat - To start opening at 148° - 163° F.

* Recommended Tire Pressure - Front - 23 lbs. (cold) Rear - 28 lbs. (cold)

* Battery Cables and Wilng - Packard, Battery to Ground Cable-Lengthip", Sauge No. 1; Part No. 50-15. Battery to Starter Switch Cable-Length 14"; Gauge No. 1; Part No. 10-16. 25 lbs. (hot 14 15

Carburetor Control Vacuum Switch—The unlatching point of the switch can be checked on the engine as follows: Set idle some for H.P.H., hot idle, then stop engine. Pull out hand throttle until distance between end or idle screw and cold idle eau in fast idle position is 1/8°. This can be set with 1/5° spacer. Hand throttle must be left in this position in through out following test. Turn on ignition and start engine. Turn off ignition and make another start immediately after ongine is stopped. This starting operation should be repeated at least three or four times. If the engine properly for making contact in all positions of cold idle can. Full out hand throttle until space between idle adjustment strew and cold idle can. Full out hand position is 1/2°. It should be impossible to start the engine more than once with the thrives in this position.

ADJUSTMENT PURE. LEVEL. SIGHT PUMP 0 - THROTTLE ADJUSTMENT-

Voltage Regulator Adjustments — Operate generator at 2800 – 3000 R.P.W. Adjust generator voltage to 7.5 · 7.9 volts at 70° F. and 7.4 – 7.6 volts at 150° F. with 8 – 10 amperes charging rate).

With 8 – 10 amperes charging rate).

Voltage regulator on open circuit.

Do not set voltage regulator on open circuit.

Contact Point Separation — 015 — 025° missure and center of core (with armiture down until fibre bamper just Couches stop).

VOGS — 107° between its Couches stop).

Cut-Out Relay Adjustments — Contact points close at 6.9 – 7.6 volts. Contact points open at 3 amps, max, reverse current ant 6.3 volts.

Voltage resulting should be taken with cover on unit. After making sidustments, decrease engine speed until cut-out frelay contact points open.

9

then Increase speed until points close before taking final voltage reading.

TYPE - Duplex Downdraft MARVEL - Model CD-1 10-1796 9s TYPE - Duplex Downdrar (Used with Standard Air Cleaner)
Idle Adjustment - Adjust to smooth running - one throat at Idle Adjust on make rich. Idle at 7 to 8 M.P.H. time. Our: To make rich. Idle at 7 to 8 H.P.H. Idle Needles -1-1/4 to 1-3/4 turns from their seats.

Accelerating Pump - Three holes in pump lever for adjustment, Pump rod in center hole for average driving.

MMRVEL - Model CD-1 10-1797 9+ TYPE - Duplex Downdraft (Tased with leavy Dark als oldesment) (Same us Parvel - Model CD-1 10-1796 Except: Metering Pinspurt No. 173-106F and Power Jets - Part No. 45-3402. Valve Timing — Place an indicator on exhaust valve spring cap for either No. 2 or No. 7 cylinder so that it will accurately manure the valve opening. See that the valve being checked is lashed oils. Set the indicator so that it will register "O" with the valve closed. When the crasshart has been turned in the direction of rotation so that the valve opens .145 the No. 1 and No. 8 top dead center mark on the flywheel should then be visible through the thing inspection

(Used with Henry Duty Air Cleaner) (Used with Standard Air Cleaner) (Used with Heavy Luty Air Cleaner)

No. 10-1796 No. 10-1796 No. 10-1757

Carburetor - Stromberg - Model AAV-1 Carburetor - Marvel - Model CG-1 Carburetor - Marvel - Model CG-1

00

center mark on the flywheel shows in the flywheel bousing.

for specifications

See opposite

NOTE:

Float Height - 3/16" from bowl gasket face to top of float (A)

10 Metering Pins Setting - 13/64" from top of pintotop housing when vacuum piston is seated. (Part No. 173-105P (Part No. 49-2702 Cold Idle Control - Thermostatically operated, Fixed Jets-Metering Pins Power Jets

å Stromberg-Model AAV-1 A-18681 Except: Pass Jet (1) No. 68 Part No. P-23606) 9

Automatic Choke - Delco-Remy Automatic Carburetor

ADJUSTINO

GREATINGS IS SET ONE NOTE IN THE EXTREME "LOW" VOISILITY. The three nother toward the "high" position provided ample adjustment to cover the most voisile brands of gasoline. Setting the selector in the low voisility position gives a riche mixture, in the high voisility position gives a leaner mixture. Excessive high running lease as leaner mixture. Excessive high running lose its tension and affect the operation of the

Center mark.

TO CHECK W. DIMENSION PRESS ON PLUNGER (NOT ON SHIFT LEVER)

points closed) _ .010" to .013" ning_ . .025" to .045" points Open_ 1.0 to 1.2 Volts

Solenoid Switch-Relay-

10

1.0 to 1.2 Vol 1.9 Volts (Max.)

Contact Points Open-Contact Points Close-Air Gap (points Point Opening -

Vacuum Control -5" to 7" hg, to start plunger travel. 5° to 6° distributor advance at 10" to 13" hg, -full travel.

Engine Number - Right side of crankcase below push rod cover at rear. 43396937 and up.

* Serial Number - Right side on top of frame by dash - 13219948 and up Filmt; 23238767 and up South Gate; 33245765 and up Linden.

Wheelbase -122

* Consult A.E.A. SERVICE MANUAL for more complete information.

SELECTOR

10 * Automatic Advance - Start 1.7° at 250 R.P.M.; Intermediate 7° at 400 R.P.M.; Paxi-num 13° at 1500 R.P.M. [gnition Timing - The "ADV" timing mark is 4° before the top dead center mark. To avoid confusing these marks it a Synchroscope is used for timing, the "ADV" mark must be filled with white paint.

control. A special test fixture is required to check the calibration. DO NOT ATTEMPT TO ADJUST THIS SPRING WITHOUT THE PROPER FIXTURES.

Fuel Pump - Using AC Fuel Pump Analyzer No. 1521551.

CAPACITY - I pint or over in Iminate. PRESSURE-3-1/2 lbs. max. at carburetor (Type W) I pint or over in 45 seconds. 4-1/2 lbs. (Type AJ)

below top face of bowl (B) or at bottom of sight hole (C) when engine is idling.

Fuel Level -

The SYMBOL Thg. is used on this chart as well as by all Equipment Manufacturers to express Inches Vacuum",

Starting Motor - The overrunning clutch drive pinton must be in proper relation to Solenoid Switch, Adjust as follows: Remove pin A and push solenoid plunger all the way forward. Take lash out of overrunning clutch by pressing the finger on the Clutch Shell. Adjust stud Buntli pin A may Just be inserted at the forward end of the slot, with pinion 1/8" from housing.

Serial No. (see reverse side) *

Series 60



NATIONAL BUICK CLUB A MEMBER SUPPORTED



DISTRIBUTOR



Gap .025" PEELER GAUGE Original Equipment Size 14mm.

Firing Order No. 1110801 Delco-Remy 1-6-2-5 AC Heat Range

AC Type 46

For Coller Consult

Capacity-.18-.25 Mrds. Rotation - Sounterelockwise (viewed from top of distributor Breaker-Arm Spring Vacuum Control - No. Gel-H (See Neverse Side) 3s Breaker Contact Gap - , 0125" - ,0175" Manual Adjustment -44° (distributor) Condenser -Part No. 1885972

Cold Hot 42-54 36-55 Nounting Bracket Servicing Col No. 536-H No. 526-B Delco-Remy Cam Angle-31° MEASURE AT



Use Timing Lamp - Breaker contacts to open for No. 1 cylinder when mark "ALV" or flywbeel is opposite index line on flywheel housing, (See Reverse Side)4e

el being used. slight ping is throttle when Octane Selector - Pointer is set at middle of scale before timing. Pointer should be adjusted timing) according to grade of fuel being Position to be such that only a slight evident at 15 M.P.E., at full infort accelerating. Mot on All Models!

STARTING & LIGHTING

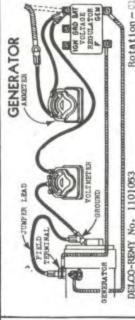
Automatic Advance -Full Automatic - 3*

STARTING MOTOR

SOLENDID RELAY

BATTERY

SWITCH



See Reverse Side)6.

Rotation - Clockwise (viewing unive end.) Regulation - Voltage Regulator at 4200

These residings taken at terminal marked "take" on voltage regulator with ferminal merked Fr
grounded as aftern above. R.P.M. of Generator

COOLING, FUEL & OIL SUPPLY

Voltage Regulator No. 5807 (See Reverse Side) 6e (Third)

CARBURETION

COLD IDLE

8.0 Volts

Bot - 25-28 Amps.

Controls - Splencid Switch No. 1542 (See Reverse Side) Se Vacuum Switch Built in Sulomatic choke control, to

Lock Torque (Stalled) - 15 Pt. Lbs. 600 Amps.

Maximum Controlled Output:

S.O Volts 3.0 Volts

65 Amps.

Part No. 1643041

Drive - Overrunning Linter. Free Running Speed - 5500 R.P.M.

DELCO-REMY No. 727-W

FUEL LEVEL E E A-18632 TYPE-Dual Downdraft (See Reverse Side) 99 to smooth running-one barrel at a ten. and the st. 7 to 8 M.P.M. 99

IDLE ADVISTMENT (TWO SCHEWS)

THERMOSTAT.

(TWO)

|See Reverse Side) 11e

Capacity -17 Qts. (U.S. Heas.) Radiator Free Plow - 30.6 Gals.

Radiator From 18ee no. 1. Thermostate Capacity State Cauge - AC No. 1510043
Temperature Gauge - AC No. 1510043

Gasoline Gauge - AC Dash Un

Air Cleaner -AC

Fuel Feed -AC

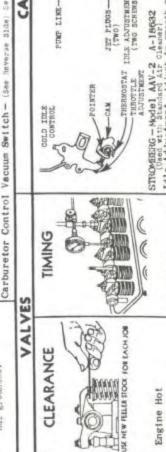
Crankcase

below surface of float chamber which corresponds to 1/32" from bottom of 19781 # ght plus, at orrect Fuel Fuel Level -

Vacuum-Operated Devices: Charge Indicator - AC Speedometer - AC No. 156 Service Motor stributor (See Reverse Side) 10+

Mulfier Back Pressure - 13-Recommended Tire Pressure - 14* Battery Cables and Wiring - 15* Windshield Wiper-Trico Service Motor (closed) No.

Capacity - 115 Amp. Hour Location - Under nout Ground: Negative termi-nal grounded. DELCO - Type 17E-1 Exhaust - .015 right side. Engine Hot



Inlet Valves open

14° before top dead Tappet Lash for tircenter, 70 17461

With

Fixed Jets -Main Metering Jet Size . GG2" (Furt No. P-19442) Fung Sy-Pass Jet No. 65 (Part No. P-23342) Foon. By-Pass Jet No. 57 (Part No. P-23348) Cold Idle Control -Thermostatically operated. STRUMBERG - Model AAV-2 A-18632 (Josef with Standard AAY Commons.) Idle Adjustment - Adjust to smooth r time. OUT: To make rith. Idle.

Accelerating Pump - Three holes in throttle lever for adjustment, Set in certer hole for normal driving, in hole on long radius for winter, and short radius for summer. Econ, By-Pass Jet

Page

KEY SERIES KEY BLANK LOCK SERIES

ADDITIONAL DATA

This information applies to the items of equipment on reverse side, which are marked as follows:

* * Serial Number - Right side on top of frame by dash - 13219848 and up Filnt; 23238747 and up South Gate; 33245765 and up Linden. * Consult A.E.A. SERVICE MANUAL for more complete information.

Wheelbase -126"

3

Engine Number - Right side of crankcase below push rod cover at rear, 63396937 and up

A A

* Vacuum Control -5" to 7" hg. to start plunger travel. 5° to 6° distributor advance at 10" to 13" hg. - full travel. Max1-Automatic Advance - Start 1.7° at 250 R.P.M.; Intermediate 7" at 400 R.P.M.; mum 13° at 1500 R.P.M. (Distributor degrees at distributor R.P.M.)

Ignition Timing - The "ADV" timing mark is 6" before the top dead centermark. The timing is intended for fuel having an octane rating of 75. See instructions under "OCTANE SELECTOR" for other grades of fuel. (Distributor degrees at distributor R. P.M.

Solenoid Switch-Relay-

10

(points closed) - .010" to .013"
staing - .025" to .045"
Points Open - 1.0 to 1.2 Volts
Points Close - 1.9 Volts (Phrx.) Air Gap (points closed Point Opening -Contact Points Open -Contact Points Close -

TO CHECK W. DIMENSION PRESS ON PLUNGER CNOT ON SHIFT LEVERS

Starting Motor - The overrunning clutch drive plane must be in proper relation to Solenoid Switch. Adjust asfollows:Remove plan and push solenoid plunger all the way forward Take lash out of overrunning clutch by pressing the finger on the clutch shell. Adjust stud Buntli pla A may Just be inserged at the forward end of the slot, with planen 1/8" from housing.

Carburetor Control Vacuum Switch—The unlatching point of the emitth can be checked on the engine as follows: Set idle screw for 8 M.P.H., hot idle, strew must only the interest of the screw size of the screw and cold did camin fait idle position is 1/8". This can be set with 1/8" specer. Hand threat the must be left in this position throughout 5010 whing test. Turn of institution and start engine. Turn off ignition operation should be offenced at least three or four times. If the engine operation should be offenced at least three or four times. If the engine proporty for making contact in all position of cold idle cam Full cuthand position is 1/8". It should be impossible to that the engine more than the the threat is the factor of cold idle cam fraction is 1/8". It should be impossible to that the engine more than once with the threat in the child position.

Voltage Regulator Adjustments - Operate generator at 2803 - 2000 R.P.W. Adjust generator voltage to 7.5 - 7.5 volts at 180° F. and 7.4 - 7.5 volts at 180° F. Voltmeter connected between "IGN" terminal and ground.

Nothmeter connected between "IGN" terminal and ground.

Do not set voltage regulators on open circuit.

Contact Point Separation - 015 - 0255 AIT day - 060° - 0770" between armsture and center of core (with armsture down

10

11 (Thre bumper Just touches scop).

96 - .013° between fibre bumper and stop with armiture up.

-Out Reay Adjustments -Contact Points close at 6.5 volts. Contact ints open at 3 amps. max. reverse current at 6.5 volts.

Note: Voltage readings should be taken with roser on mait. A first making adjustments, decrease engine speed until cut-out relay contact points open, then increase speed until points close before taking final voltage reading.

Valve Timing -Race an indicator on exhaust valve spring cap for either No. 2 or No. 7 sylinder so that it will accurately measure the valve opening. See that the valve being checked is lashed .015°. Set the indicator so that it will register "O" with the valve closed. When the crackabath has been turned in the direction of rotation so that the valve opens .155° the No. 1 and No. 8 top dead center mark on the flywheel should then be visible through the timing impection

No. a-18892 (Used with Heavy Duty Alr Cleaner) No. 10-1798 (Used with Standard Alr Cleaner) No. 10-1799 (Used with Heavy Duty Alr Cleaner) See opposite column for specifications Carburetor - Stromberg - Model AAV-2 Carburetor - Marvel - Model CD-2 Carburetor - Marvel - Model CD-2

center mark on the flywheel st hole in the flywheel housing.

00

8000 - 9499 (BUICK NO. 601268) 62116 (BUICK NO. 1291949) 45922 Briggs & Stratton

Whenifold Automatic Heat Control -To the ck thermostat tension, remove cotter pin and clamp suitable lever on front end of shaft. Using air hose, chill the whole manifold assembly to approximately 70° F. Attach spring scale to lever. Noted finger lightly against lever to detect movement when publing. Scale reading should be: 8 to 9-1/2 oze, at 70° F. Attach scale 1-1/2" from shaft at (A). SELECTOR POINTER (Used with Heavy Duty Air Cleaner) (Same Except: Main Metering Jet Size .050"), 94 ADJUSTING STROWGERG - Model AAV-2 A-18692 Stromberg - Model AAV-2 A-18682

0 0

Automatic Choke — Delco-Remy Automatic Carburstor
Control — The frel volatility selector is provided
to take care of variations in fuel volatility
encountered in various brands of fuel. The adjusting mechanism is located on the cover place and
adjustraents can be made without dississmabling
control unit. The selector pointer for regular gasolines is set one notch from extreme "low"
volatility. The three notchs toward the "high"
position provide ample adjustment to cover the
most volatility. The three notches toward the "high"
richer mixture. In the high volatility position
gives a leaner mixture. Excessive high running
compressures may cause the chermostatic spring to
lose its tension and affect the operation of the
control. A special test fixture is required: FIXTURES. PROPER THE SPRING WITHOUT Check t

408

CAPACITY - 1 pint or over in 45 seconds. PRESSURE - 4-1/2 lbs., max. at carburetor. Fuel Pump -Using AC Fuel Pump Analyzer No. 1621551.

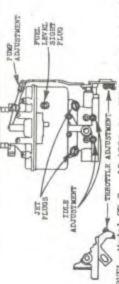
10 +

* Radiator Flow -32-1/2 Gallons per Minute at 60 M.P.H. (U.S. Meas.).

12 * Thermostat - To start opening at 148* - 153* P.; and to be fully open at 175°. * Muffler Back Pressure -4 188, per Square inch taken at the exhaust pipe flange at 3800 R.P.M. 13

25 lbs. (hot) 32 lbs. (hot) Recommended Tire Pressure - Front - 23 lbs. (cold) Rear - 28 lbs. (cold) * ¥

Battery Cables and Wiring - Packard, Estrery to Ground Cable -Length 10-1/27, Gauge No. 1. Park No. 90-11. Battery to Starter Ewitch Cable -Length 14*; Gauge No. 1: Park No. 10-16. * 12



10-1798 90 TYPE - Duplex Downdraft MARVEL - Model CD-2 IO-1708 90 TYPE - Duplex Downdraf Idle Adjustment - Adjust to smooth running - one throat at time. 057: To make rith, Idle at 7 to 8 M.P.H.

Idle Needles -1-1/s to 1-3/4 turns from their sests. Cold Idle Control - Thermostatically operated, Fixed Jets - Metering Pins Power Jets

Metering Pins Setting -13/64" from top of pin to top of Accelerating Pump - Three holes in pump lever for adjustment. Pump rod in center hole for average driving. bousing when vacuum piston is seated.

(Part No. 173-101P) (Part No. 49-3402)

TYPE - Duplex Downdraft Except: Metering Pins -MARVEL - Model CD-2 10-1799 9: TYPE - Duplex (1984 with Meay Dury Air Clemen) Same as Marvel - 10-1799 Except. Pete Part No. 173-102P and Power Jets - Part No. 49-3102.

from bowl gasket face to top of float (A) below top face of bowl (B) or at bottom of sight bole (C) when engine is idling. 3/4* Float Height-Fuel Level -

NOTE:

· 5.6 The SYMBOL "Mg. is used on this chart as well as by all Equipment Manufacturers to express "inches Vacuum".

24

Series 80 and 90

NATIONAL BUICK CLUB

A MEMBER SUPPORTED

Serial No. (see reverse side) * *

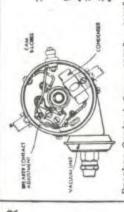
DISTRIBUTOR SPARK PLUGS



Gep . 025" Original Equipment Size 14ms.

Firing Order Consult AC Heat Bange AC Type 46 Chars *

For Cooler



Rotation - Counterclockwise (viewed from top of distributor) Manual Adjustment - 44° (distributor) Breaker Contact Gap - . 0125" - . 0175" Condenser - Part No. 1885972

> No. 1110801 Delco-Remy

Breaker-Arm Spring

Cam Angle-31° Capacity-.18-.25 Mrds.

Cold 42-64 Vacuum Control - No. 681-H (See Reverse Side) Se

Hot 36-55

STARTING & LIGHTING

Automatic Advance - Full Automatic - 50

STARTING MOTOR

SOLENOID RELAY

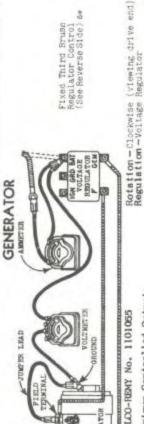
BATTERY

IGNITION TIMING

Kollster Reading Mounting Bracket Servicing Coll 1871821 Delco-Remy No. 536-H No. 526-B No.

Use Timing Lamp - Broaker contacts to open for No. 1 cylinder when mark "ADV" on flywheel is opposite index line on flywheel housing, (See Daverse Side)s before timing. Pointer should be adjusted (after timing) according to grade or five, being used Pocition to be much that only a slight ping it evident at 15 K.P.H., at full throttle when Octane Selector - Pointer is set at middle of sca. (Not On All Models RIGHT FRONT FACE OF FLYWHEEL HOUSING accelerating.

Fixed Third Brush Regulator Control



See Reverse Side) 6#

DELCO-REMY No. 1101055

Maximum Controlled Output:

65 Amps. 5.0 Volts

Drive -Overrunning Clutch. Part No. 1843041

DELCO-REMY No. 727-W

3.0 Volts

SOO Amps.

Lock Torque (Stalled) - 15Ft, Lbs. Free Running Speed -5500 R.P.R.

8.0 Volts Hot -25-28 Amps. Cold-27-31 Amps.

Controls - Sciencid Switch No. 1542 (See Newerse Side) Se Vacuum Switch built in automatic choke control. Se

Carburetor Control Vacuum Switch - (Ses Peverse Side) 58

DNIMI

CLEARANCE

VALVES

Ground: Negative termi-nal grounded.

right side.

Capacity -115 Amp. Hour Location -Under hood

DELCO - Type 17E-1

at 4000 Generator Voltage Regulator No. 5807 (See Severse Side) 6s Brush Spring Tension - 22 to 26 ozs. (Main).

CARBURETION

Those readings taken at torainal marked "bat" on volume regulator with territoral marked Nym grounded as above allove.

COOLING, FUEL & OIL SUPPLY 16 to 20 ogs. (Third).

(See Marers 51ds) 110 chanical Pump AB) No. 1521838 100 Oll-Wetted * outlet. 1 refill Coping System -- Capacity -- 77 Qts. (U.S. Heas.) Radiator Free Flow - 31.0 Gals. No. Thermostat - Engine water o Temperature Gauge -Ac No. Crankcase - Capecity 8 915. Fuel Feed -Ac Mechanical Pun Air Cleaner - AC FUEL LEVEL E D

Gasoline Gauge - AC Dash Unit No. Oil Pressure Gauge -AC

Distributor Control - Delco-Remy Garbureto: Cofton Britch - Delco-Remy Mulfiler Back Pressure - 13* Recommended Tire Pressure - 14* Charge Indicator - AC No. 85 Speedometer - AC No. 1564141 Vacuum-Operated Devices: No. Windshield Wiper-Trico Service Motor

> sight plug, at |See Neverse Side | 10s

float chamber which Fuel Level - 19/32" rom bottom of level corresponds to 1/32 SIGHT STORE (Part No. P-19442) (Part No. P-25742) (Part No. P-25348)

ANV-2 A-18682 TIPE-Dusl Downdraft demand Ar Jansey (Gee Paverse Side) No th-Adjust to smooth running-one barrel ath To make rich. Idle at 7 to 8 M.P.H. 99 THERMOSTAT ILLE ADJUSTMENT - THROTTLE (TWO SCHEWS) No. 63 JET PLUGS Econ. By-Pass Jet A DAUSTMENT CAN

Fixed Jets -Main Metering Jet Size ,052"

Accelerating Furm - Three holes in throttle lever for adjust-ment. Set in center hole for normal driving, the hole on

Cold Idle Control -Thermostatically operated, STROWGERG - Model AAV-2 A-18682 (Geed with Standard Air Cleaner) Idle Adjustment - Adjust to smooth r Cime.

Inlet Valves open 14° before top dead ing: .015". center.



Engine Hot

ith engine oil and coolant at normal operating Exhaust -.015*

PAGE



Briggs & Stratton

Same as

SELECTOR

ADJUSTING.

(Used with Heavy Duty Air Gleener Except: Main Metering Jet Size ,050" STROMERRG - Model AAV-2 A-18592 Stromberg - Model AAV-2 A-18582 (BUICK NO. to the items of equipment on reverse side, which are

* Manifold Automatic Hest Control - To the ck thermostat tension, remove cotter pin and clamp suitable lever on front end of thaft. Using sir home, chill the whole manifold assembly 40 exproximately 70° F. Attach Spring scale to lever. Hold finger lightly against lever to detect movement when pulling. Scale readily ing should be: 8 to 9-1/2 ozs. at 70° F. Attach scale 1-1/2" from shaft at (A).

control unit. The selector pointer for regular gasolines is set one notch from extress low volatility. The three notches toward the "high position provide ample adjustment to cover the most volatile brands of gasoline. Settin m the selector in the low volatility position gives a richer mixture, in the high volatility position gives a languer mixture, Excessive high running temperatures may cause the thermostatic spring to lose its tension and affect the operation of the volatility encountered in various brandroffuel. The adjust-ing mechanism is located on the cover plate and adjustments can be made without disassembling FIXTURES. Control - The fuel volatility selector is provided to take care of variations in fuel volatility Carburetor A special test fixture is required ATTENDE THE PROPER 8 calibration. the control. check

10 * Puel Pump - Using AC Puel Pump Analyzer No. 1521551 CAPACITY - 1 pint or over in 45 seconds PRESSURE - 4-1/2 lbs. max. at carb.

11 * Radiator Flow - Model 80 - 33 - Model 90 - 33-3/4 Gals, per Minute at 60 M.P.H.

13 * Muffler Back Pressure -4 lbs. per square inch taken at the exhaust pipe flange at 3800 R.P.M. 12 * Thermostat - To start opening at 146°-153° F.; and to be fully openat 173°.

27 lbs. (hot.) 34 lbs. (hot.) 14 * Recommended Tire Pressure - Front - 25 lbs. (cold) Rear - 30 lbs. (cold)

15 * Battery Cables and Wiring - Packard, Battery to Ground Cable-Length 10-1/2"; Gauge No. 1; Part No. 59-11. Battery to Starter Switch Gable-Length 12"; Gauge No. 1; Part No. 10-12.

ADJUSTMENT PURE. THROTTLE ADJUSTMENT IDE.S.

MARVEL - Model CD-2 10-1798 9* TYPE - Duplex Downdraft (Toed with landars Air Cleanuer)
Idle Adjustment - Adjust to smooth running - one throat at a time. Our: To make rich. Idle at 7 to 8 M.P.H.

Idle Needles -1-1/4 to 1-3/4 turns from their seats.

Float Height — 1/4"
from bown gasket free
to top of float (A)
Fuel Level — 3/4"
below top face of boxt
(B) or at bottom of
sight hole (C) when
engine is idling.

Metering Pins Setting -13/94" from top of pin to top of housing when vacuum platon is seated. (Part No. 173-101P) (Part No. 49-3402) Cold Idle Control - Thermostatically operated. Fixed Jets - Metering Pins Power Jets

The SYMBOL "hg. is used on this chart as well as by all Equipment Manufacturers to express "Inches Vacuum". MARVEL - Model CD-2 10-1700 9* TYPE - Duplex Downdraft Clood with New Purk Air Channer? Marginia Plant Connection Process Proceedings Plant Accelerating Pump - Three holes in pumplever for adjustment. Pump rod in center hole for average driving.

NOTE:

A MEMBER SUPPORTED

KEY SERIES 8000 - 9499 KEY BLANK (BUICK NO. 601268) 62116 LOCK (BUICK NO. 1291949; 45922

Automatic Choke - Delco-Remy Automatic

Vacuum Control -5" to 7" hg. to start plunger travel. 5° to 6° distributor advance at 10" to 13" hg. -full travel.

* 5

Model 90 - 93396937.

Engine Number - Right side of crankcase below Model 80 - 82396937, Model 80 - 82396937,

* * Serial Number - Right side on top of frame by dash - 13219948 and up Filnt; 23245785 and up Linden.

Model 90-140*

Wheelbase -Model 80 - 133".

. Consult A.E.A. SERVICE MANUAL for more complete information.

This information applies marked as follows:

BUICK Eight 1938 Series 80 and 90 ADDITIONAL DATA

Automatic Advance - Start 1.7° at 250 R.P.M.; Intermediate 7° at 400 R.P.M.; Maximum 13° at 1500 R.P.M. (Distributor degrees at distributor R.P.M.)

Solenoid Switch-Relay

*

* 7

THIS SPRING WITHOUT [grifton Timing - The "ADV" timing mark is 6° before the top dead center mark. The timing is interded for fuel having an octane rating of 75. See instructions under "OCTANE SELECTOR" for other grades of fuel.

TO CHECK W. DIMENSION PRESS ON PLUNGER PROT ON SHIFT LEVER) Starting Motor - The Overrunning clutch drive pinion must be in proper relation to Solembid Switch. Adultas Follows: Remove pin A and push solemoid Diunger all the way forward. Take lash out of overrunning clutch by pressing the finger on the clutch shell. Adjust stud B antil pin A may with pinion 1/8" from housing. Air Gap (points closed) - .010" to .013"
Point Opening - .055" to .045"
Contact Points Open - 1.0 to 1.2 Volts
Contact Points Close - 1.9 Volts (Max.)

Carburetor Control Vacuum Switch - The unlatching point of the switch can be checked on the engine as follows: Set id is strew for B 'R.P.H., not idle, strew and cold idle can in fast idle protein all [4]. This can be set with less space. Hand throttle until distance between end of idle screw and cold idle can, if fast id is position is 1/8". This can be set with less space. Hand throttle wast be left in this position throughout following test. Turn on ignition and start engine. Turn of fasting operation should be repeated at least three or four times. If the engine starts in each case after making the above check the vacuum switch is timed properly for making contact in all positions of cold idle cam. Pull out hand throttle until space between id le adjustment screw and cold idle cam in fast position is 1/2". It is hould be impossible to start the engine more than once with the throttle in this position.

Voltage Regulator Adjustments — Operate generator at 2800 - 2000 R.P.M. Adjust generator voltage to 7.5 - 7.9 Volts at 70° F. and 7.4 - 7.6 Volts at 150° F. (with 8 - 10 amperes charging ruel, voltage regulator on open circuit.
Voltmeter connected between "IGN" terminal and ground.
Do not set voltage regulator on open circuit.
Cortact Point Separation - 015" - 025" - 025". * 9

until fibre bumper just touches slop).
.008 - .013" between fibre bumper and stop with armature up.
cut-Cut Relay Adjustments - Contact Points close at 6.9 - 7.6 volts.
points open at 3 aggs max. reverse current at 6.3 volts.

Contact is open at 3 amps; max, reverse current at 6.3 volts, Note: Note: Voltage reading, should be taken with cover on unit, After making adjustments, decrease engine speed unit; cut-out relay contact points open, then increase speed until points close before taking final voltage reading.

Valve Timing —Place an indicator on exhaust valve spring cap for either No. 2 or No. 7 cylinder so that it will accurately measure the valve opening. See that the valve being checked is lashed (DIS. See the indicator so that it will register "O" with the valve closed. When the crankshaft has been turned in the direction of rotation so that the valve opens 155° the No. 1 and No. 8 top dead center mark on the [lywheel should then be visible through the timing inspection hole in the

Carburetor -Strombers - Model AAV-2 No. A-18692 (Used with Heavy Duty Air Cleaner Carburetor - March - Model CD-2 No. 10-1798 (Used with Standard Air Cleaner Carburetor - Model On the No. 10-1798 (Used with Remove Date of Cleaner) flywheel housing.

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THANKS TO PAUL BRENNAN #71

Alfred p. sloan museum

1221 E. KEARSLEY ST. FLINT, MICHIGAN 48503



Paul Brennan 2343 Werner St. Marquette, Mich. 49855

July 7, 1982

Dear Mr. Brennan,

This is to answer your request of June 1982 regarding information of the 1937 and 1938 Buicks. I thought it wise to provide a list of the information available on each car and then let you choose the information you will want duplicated as the price is 10 cents per copy. This will also avoid duplication of material that you may already have.

Material available on the 1937 Buick:

- (1) For 1937, "Its Buick Again!"
- (2) Buick Owner's Manual 1937.
- (3) 1937 , Prices, Colors, Equipment, Accessories and terms.
- (4) 1937 Buick Centerline and centerline Dual Radios. Instructions for operating, installing and servicing.
- (5) Important information on 1937B
- (6) Fisher Body Construction 1937 Buick "40"..."60" series. Unisteel, turret top bodies.

(7) Buick Shop Manual.

Material available on the 1938 Buick:

- (1) Buick, 1938
- (2) Features for 1938 Buick
- (3) Your New Buick, Things you will want to know about its operation and care
- (4) Buick Facts, 1938
- (5) 1938, Buick Prices, Colors, Equipment, Accessories terms
- (6) Buick, Self Shifting Transmission for 1938
- (7) Buick Shop Manual, 1938
- (8) 1938, Buick

Please let us know what information you want duplicated so we may send it.

Yours Truly,

Cond Octalones

Archivist



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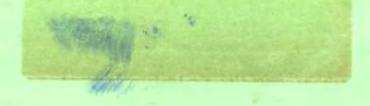


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